



CHANCE RIDES, INC.
4219 Irving
Wichita, KS 67277-2328
U.S.A.
Phone: 1-800-242-6231 • FAX: 1-316-942-7416
Website: www.rides.com

Bulletin No:	P408R1207-0
Release Date:	March 18, 1999
Effective Date:	March 18, 1999
Supersedes:	N/A
Completion Date:	N/A
Page:	1 of 2

NOTIFICATION

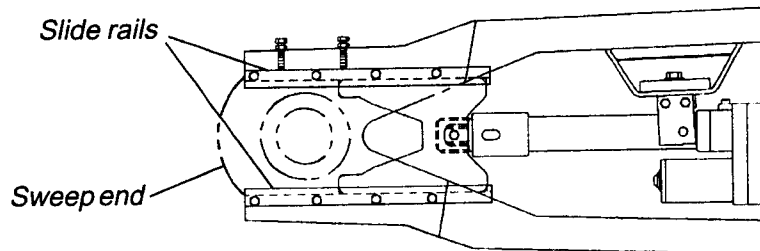
Ride Manufacturer: CHANCE RIDES, INC. Affected Production Dates: All prior to 12/31/98

Ride Name: CHAOS Affected Serial Nos.: All prior to 408-04099

Model No.: 408

Abstract of Issue:
VEHICLE LOCK SLIDE RAIL REWORK

Reason For Release:
Chance Rides, Inc. has developed a new slide rail for the vehicle lock mechanism on the CHAOS amusement ride. The new design incorporates adjustment for accurate rail alignment, and steel rails for long service life.



Action to be Taken:
This product improvement can be made to the above noted amusement rides at the owner's option.

Detail of Issue:
Order and install kit number K408R1207-0. The kit includes all necessary parts to rework one complete ride, with complete instructions for installation. The kit will be offered at a reduced price if ordered within 90 days of the release date of this bulletin

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.



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Detail of Issue (continued):

Kit K408R1207 consists of the following:

<u>Part Number</u>	<u>Description</u>	<u>Quantity</u>
408-235A-001	VEHICLE LOCK SLIDE RAIL (Tapped holes)	18
408-235A-002	VEHICLE LOCK SLIDE RAIL (Slotted holes)	18
60767600	HEX HEAD CAPSCREW (3/8-16 x 2-1/4, Grade 5)	72
64781600	LOCK NUT - Nylon Insert (3/8-16)	72
68531000	FLAT WASHER - SAE (3/8)	144
60749400	HEX HEAD CAPSCREW (5/16-18 x 1, Grade 5)	36
64760000	JAM NUT (5/16-18)	36
60767000	HEX HEAD CAPSCREW (3/8-16 x 1-1/2, Grade 5)	72
68537400	LOCK WASHER (3/8)	72
408-240-002	SHIM - SLIDE RAILS (0.014)	576
K408R1207-0	INSTALLATION INSTRUCTIONS (drawing)	1

NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.