

## CHANCE RIDES, INC. 4219 Irving Wichita, KS 67277-2328

U.S.A.

Phone: 1-800-242-6231 • FAX: 1-316-942-741

Website: www.rides.com E-mail: rides@rides.com

	Bulletin No:	B414R1244-0
		September 6, 2000
		September 6, 2000
		N/A
16		
10		October 6, 2000

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# SERVICE BULLETIN

CHANCE RIDES, INC.

INVERTER (Portable Model)

All units

INVERTER (Park Model) DOUBLE INVERTER

Hair Guard Rework

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Chance Rides, Inc. has become aware that the hair guard on the back of the INVERTER vehicle can become deformed during extreme temperature fluctuations. If the deformation becomes severe, breakage of the Lexan® material can occur.

Chance Rides, Inc. has developed a kit which reinforces the panel between each mounting point.

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All owner/operators of the above noted INVERTER amusement rides are required to install the Hair Guard  $Rework\,Kit, part\,number\,K414R\,1244-0, using\,the\,instructions\,on\,the\,following\,pages\,of\,this\,bulletin.\,The\,kit\,Mexicon and the following\,pages\,of\,this\,bulletin.\,The\,kit\,Mexicon and the following\,pages\,of\,this\,bulletin\,Mexicon and the following\,pages and the following\,pages and the following pages and the following pages and the following pages and the following pages and the$ includes all parts necessary to rework one vehicle. For DOUBLE INVERTER, order two kits.

The parts will be provided at no cost if ordered within 30 days of the release date of this bulletin.

Kit K414R1244-0 contains the following parts

Part Number	<b>Description</b>	<b>Quantity</b>
414-0106-013	STIFFENER	6
66149000	RIVET $(3/16 \times 3/8)$	36

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.



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	CHANCE RIDES, INC.	□ All	
C(#66) (#) 30	INVERTER (Portable Model) INVERTER (Park Model) DOUBLE INVERTER	Allunits	
	414		

#### Installation Instructions

**IMPORTANT:** This kit must be installed during moderate temperatures. This will prevent excessive stress on the components during hot or cold temperature extremes.

- 1. Locate the stiffener on the back side of the hair guard panel as shown. The bottom of the stiffener should rest on top of the steel tube of the vehicle frame. Center the stiffener on the panel, with equal spaces at each end.
- 2. Using one of the holes in the stiffener as a guide, drill a 7/32" diameter hole through the Lexan panel. Do not drill the steel frame.
- 3. Install one of the rivets provided with the kit to attach the stiffener to the panel. This will hold the stiffener in place while the remaining holes are drilled.
- 4. Drill the remaining five holes in the panel to match the holes in the stiffener. Install five more rivets to attach the panel to the stiffener.
- 6. Repeat the process for the five remaining hair guard panels.

#### NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.



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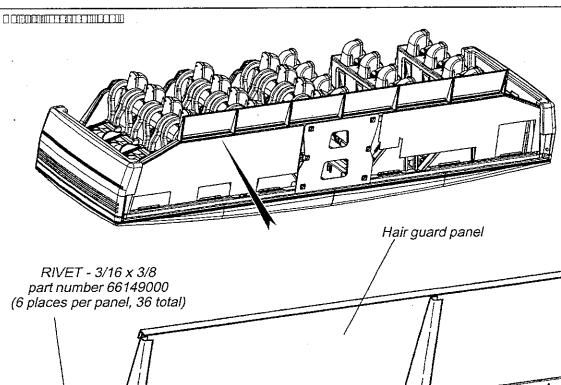
INVERTER (Portable Model)

DOUBLE INVERTER

INVERTER (Park Model)

Allunits

414



Do not drill into this steel tube

STIFFENER part number 414-0106-013 Install from back of vehicle (6 places)