



CHANCE RIDES, INC.
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U.S.A.
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Bulletin No: P414R1247-0
Release Date: November 15, 2000
Effective Date: November 15, 2000
Supersedes: N/A
Completion Date: N/A
Page: 1 of 3

NOTIFICATION

Ride Manufacturer: CHANCE RIDES, INC. Affected Production Dates: All

Ride Name: INVERTER (Portable Model) Affected Serial Nos.: All units
INVERTER (Park Model)
DOUBLE INVERTER

Model No.: 414

Abstract of Issue:
Vehicle Step Lift Arm

Reason For Release:
Chance Rides, Inc. has developed a new lift arm for the vehicle step on the above noted INVERTER amusement rides. The new lift arm is made of steel, not aluminum, to provide longer service life.

Action to be Taken:
This product improvement can be made to the above noted amusement rides at the owner's option.

Detail of Issue:
Order and install the new LIFT ARM ASSEMBLY (part number 414-0134-001) and one 3/8-16 LOCKNUT (part number 64781600). These parts will be offered at a reduced price if ordered within 30 days of the release date of this bulletin.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.



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Detail of Issue (continued):

INSTALLATION INSTRUCTIONS

1. The step must be in the down position
2. Remove the fasteners which secure the lift arm assembly to the air cylinder. These are accessible from under the vehicle. Save the fasteners for installation of the new lifting arm.
3. Remove the nut which secures the roller through the slot in the lifting arm. Pay attention to how these parts are installed so that they can be re-assembled in the exact same way. Discard the nut, but save the roller.
4. Remove the two small sections of flooring from the step. Remove and save the fasteners which secure the lifting arm to the step.
5. Install the new lifting arm using the existing fasteners at both ends.
6. Install the roller using the new locknut provided.



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