

Number: B392R1010-0

Date: June 30, 1987

Supersedes:

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## SERVICE BULLETIN

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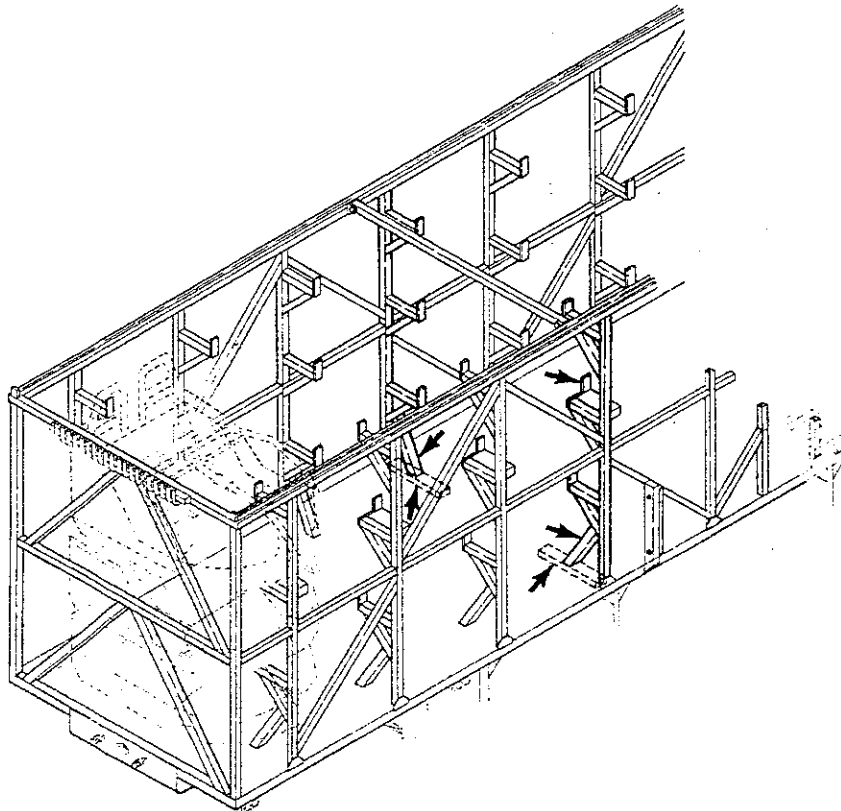
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Effective Serial Numbers: 392-008-86 through 392-014-86

Ride: THUNDERBOLT

Subject: Auxilliary Trailer  
Rack Rework

CHANCE RIDES, INC. recommends that the following rework be performed on THUNDERBOLT amusement rides with the above noted serial numbers. The rework reinforces the vertical members of the vehicle racks for added rigidity.



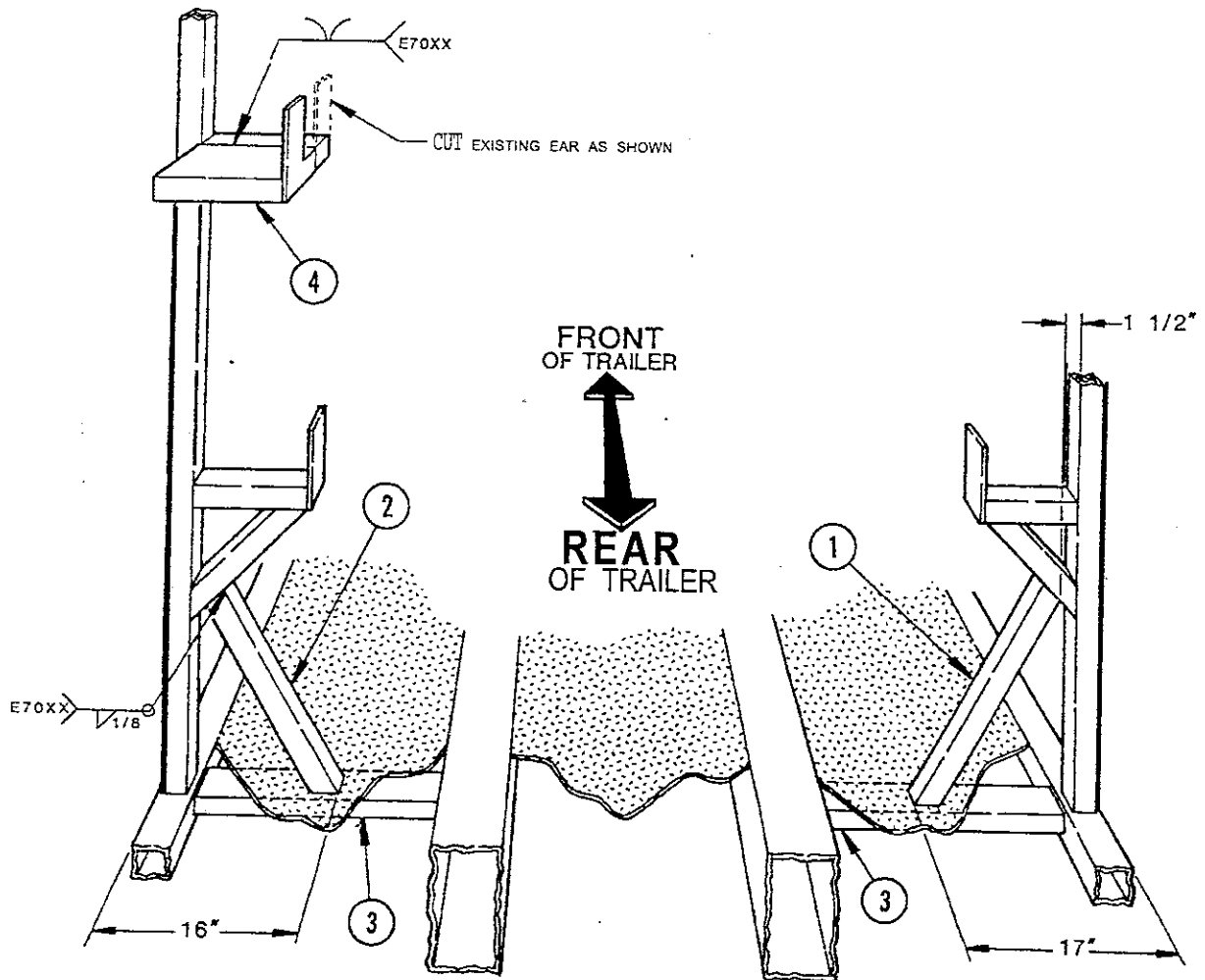
Order kit number K76-0300-00, which includes all parts necessary for one complete ride. Install the kit using the instructions provided on the reverse side of this bulletin.

## INSTALLATION INSTRUCTIONS

All work must be performed by a certified welder, capable of understanding the function of the parts and their proper installation.

Read these instructions thoroughly and make sure you understand them before installing the kit. Identify all parts by checking them against the parts list. If any parts are missing, notify the CHANCE CUSTOMER SERVICE DEPARTMENT.

1. Locate and weld the floor braces (Item #3) as shown.
2. Locate and weld the angle braces (Items #1 and #2) as shown. Pay particular attention to the different length angle braces for each side of the trailer.
3. Cut the ears flush with the tubes on the existing vehicle hangers as shown. DO THIS ONLY ON THE MIDDLE ROW OF HANGERS ON THE ROADSIDE WALL OF THE TRAILER.
4. Locate and weld the offset vehicle hangers (Item #4).



### PARTS LIST

Kit Number K76-0300-00 Auxiliary Trailer Rack Rework

Item No.	Quantity	Part Number	Description
2	6	376-09215	ANGLE BRACE - 25-3/16 Lg. (392-517-048)
3	12	376-09216	ANGLE BRACE - 19-5/8 Lg. (392-517-049)
			FLOOR BRACE (392-516-037)
4	6	376-32750	OFFSET VEHICLE HANGER (K76-0300-01)