

Number: B392R1015-0

Date: June 30, 1987

Supersedes:

SERVICE BULLETIN

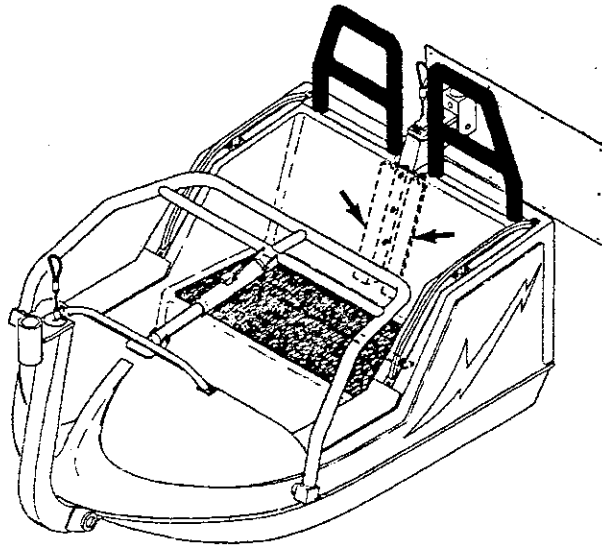
Effective Serial Numbers: 392-008-86 through 392-010-86

Ride: THUNDERBOLT

Subject: Vehicle Back Brace

A kit is now available to provide additional support in the back rest area of the vehicles on THUNDERBOLT amusement rides with the above noted serial numbers. CHANCE RIDES, INC. recommends that this kit be installed to extend the service life of the vehicle fiberglass.

Order kit number K76-0304-00, which includes all necessary parts and hardware for one complete ride. Install the kit using the instructions provided on the reverse side of this bulletin.

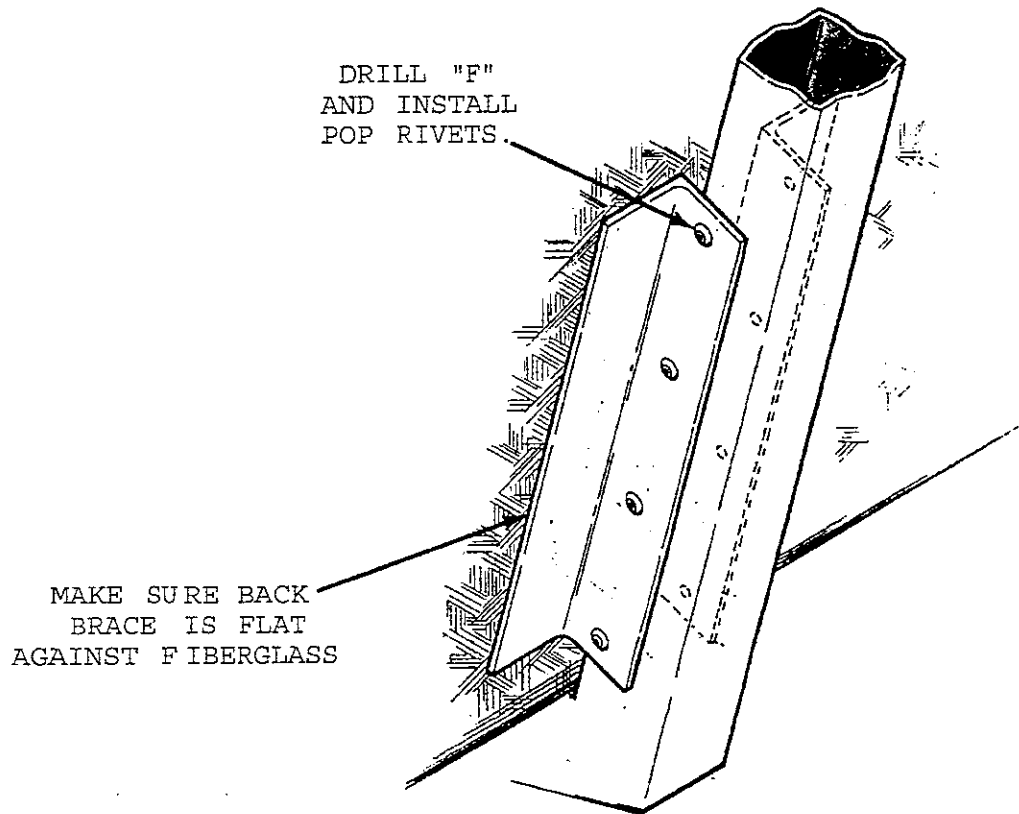


PARTS LIST

Quantity	Part Number	Description
36	376-09094	BACK BRACE (392-111-001)
144	684-61451	POP RIVET - SC86BS

INSTALLATION INSTRUCTIONS

All work must be performed by a competent, qualified mechanics, capable of understanding the function of the parts and their proper installation. Read these instructions thoroughly and make sure you understand them before installing the kit.



1. Remove the back panel from the vehicle.
2. Place the back brace on the vehicle frame so that it is flat against the fiberglass in the back rest area.
3. Locate and drill holes (Size "F") and install the back brace with pop rivets.
4. Use the same procedure to install the back brace on the opposite side of the vehicle frame
5. Install the back panel.
6. Repeat Steps 1 through 5 on the remaining vehicles.