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DATE: MARCH 1, 1991

SUPERSEDES:

SERVICE BULLETIN

Effective Serial Number: All Units - Chance Rides, Inc.

All Units - Chance Manufacturing Co., Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with rides produced by Chance Manufacturing Co., Inc.

Ride: Zipper

Subject: Seat Support Assembly Bushing

Recent field inspections have found seat support assembly bushings on ZIPPER amusement rides either badly worn or not clamped correctly. Chance Rides, Inc. requires all owner/operators of ZIPPER rides to inspect these bushings to ensure that the manufacturer's specifications are being met.

The bushing used in the seat support assembly is a specially manufactured bushing with an overall length of 2-1/8 inches. This length allows for the trolley axle weldment to clamp to the bushing. This holds the bolt stationary in the bushing as the bushing turns inside the seat support assembly. The outside diameter of the bushing is the wear area. The bolt wearing into the bushings is an indication that the bolt was not adequately tightened. If this occurs the bushing must be replaced and the bolt tightened securely so as to adequately clamp the bushing.

Lubrication of the bushing is done once a week or at each set up, which ever occurs first. Use number 2 lithium base grease on the bushing, applied through the grease zerk at the end of the seat support assembly.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.

LUBRICATE WEEKLY
OR AT EVERY SET-UP

