



Venture
Ride Mfg. Inc.

JERRY L. BARBER, President
WAYNE P. COMSTOCK, Vice-Pres.

June 14, 1983

PLEASE ADD TO MAINTENANCE MANUAL

Dear Granny Bug Owner:

The shape of the cap of the mushroom on your Granny Bug can, under certain conditions, produce a very strong upward lift created by the airfoil (wing) effect when being towed at high-way speeds. It seems this is particularly strong when the trailer is pulled by a high van. We recommend that you install immediately in front of the mushroom cap a wind shield of the type used as a wind deflector on the top of semi-truck cabs. This should be large enough to block the flow over the whole mushroom cap. It should be located as close to the cap as possible.

After installing the unit, we recommend as a test that you tape ribbons approximately 10" long at various points on the mushroom cap. If you have more than 25% of the ribbons laying in a straight line in the same direction at top speed, then your wind deflector is not doing its job and you could still be getting a very strong uplift. If the ribbons are dancing around, you have solved the problem.

When changing towing vehicles, recheck wind flow.

Sincerely,

Jerry L. Barber
President



Venture
Ride Mfg., Inc.

JERRY L. BARBER, President
WAYNE P. COMSTOCK, Vice-Pres.

S A F E T Y B U L L E T I N

To: All GRANNY BUG, WORM, MOUSE, PANDA and ELEPHANT Owners
Subject: Inside feet on vehicles

It has been pointed out to us that a potential danger exists if a child exits the vehicle towards the inside of the ride and a distracted ride operator starts the ride at the same time.

For this reason, we are asking that all owners cut the two inside feet off, leaving the 1" square tube stub intact to prevent damage to the fiberglass when setting the vehicles on the ground.

Later model rides do not have feet on the inside. This bulletin does not apply to Critter Trac rides or vehicles.

Sincerely,

Jerry L. Barber

VENTURE RIDE MFG., INC.
Jerry L. Barber, President
October 25, 1984



Venture
Ride Mfg., Inc.

JERRY L. BARBER, President
WAYNE P. COMSTOCK, Vice-Pres.

S A F E T Y B U L L E T I N

Dear Venture - Go - Round Owner:

When erecting a Venture - Go - Round, check the pins at the top of each main sweep. Since these are often hammered in place, make certain that the welding on the nail head doesn't have any cracks which might allow the head to come loose from the pin.

Sincerely,

Jerry L. Barber, President
November 4, 1986

REF: Granny Bug, Worm, Indian, Panda Bear, Rabbit, Elephant, Mouse, and Carousel

I M P O R T A N T

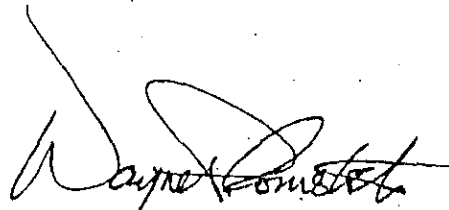
SUBJECT: TAPER LOCK BUSHINGS on the VENTURE-GO-ROUNDS
(Granny Bug, Log Swing, Elephant, Rabbit,
Indian, Mouse, Panda, Worm, Carousel,
Tubs of Adventure, and Dinosaur)

Your ride has four (4) taper lock bushings. During the first eight hours of operation, these must be tightened according to the following schedule:

Caution your mechanic not to twist off the small tightening bolts on the bushing.

1. Before starting the ride, tighten all bushing bolts.
2. Start and stop the ride five times and tighten bolts.
3. After one hour of operation, tighten bolts.
4. For the next three hours, tighten bolts hourly.

Should your taper lock bushings become loose, the key will fall out and the taper lock bushing will spin on the shaft, possibly damaging the bushing and the shaft. We have found that once the taper lock bushing is completely "seated," further adjustments are unnecessary.



Wayne P. Comstock
President



Venture
Ride Mfg., Inc.

JERRY L. BARBER, President
WAYNE P. COMSTOCK, Vice-Pres.

June, 1987

Dear Inspector:

Enclosed is a copy of our new ASTM Venture-Go-Round manual. Also, we have enclosed pertinent information on most of the other rides we manufacture. Using the Venture-Go-Round manual as a master, you can substitute pages and actually duplicate a manual for each ride we manufacture.

We would like to suggest that you make copies of our complete packet of information and give to each of your inspectors.

We will continue to send you safety bulletins as they are issued on all our rides. Please see that they are sent to each inspector in a timely manner.

Sincerely,


Jerry L. Barber
President

JLB/mc

Enclosures:

Venture-Go-Round manual
Updated material for the Mini Himalaya, Tubs of
. Adventure, Critter Trac, Cobra, Scat, Turntike,
Raceway, Bronco, Dark Ride

Venture



Illinois Department of Labor

Gwen R. Martin
Director

June 29, 1987

Mr. Jerry L. Barber, President
Venture Ride Manufacturing
Route 8, Box 111-C
Highway 14
Greer, SC 29651

RE: 10 Year Overhaul

Dear Jerry,

I want to thank you for sending me your new ASTM Venture-Go-Round manual.

The 10 year overhaul requirement presents a problem for me. In Illinois, we require non-destructive testing in conformance with, and when required by, manufacturers specification.

The 10 year overhaul requirement specifies non-destructive testing (NDT) of all critical components. In order to avoid any misunderstanding when enforcing this requirement please identify the components that Venture considers critical. Also, please provide us with any other information, such as serial number sequence, type of NDT required, interpretation requirements, level of certification required, sketches of parts to aid in calibrating ultrasonic machines that will permit us to effectively enforce this requirement.

Sincerely,



Carl Kimble
Chief Inspector

CK:jb