



JERRY L. BARBER, President

ATTN: VENTURE RIVER OWNERS

A few suggestions about your VENTURE RIVER ride that might help improve your operation - - - -

By putting about a 4" spacer under the loading platform the riders can be loaded and unloaded faster and easier.

Adjusting the eyeball fittings in the discharge ports of the pumps to point towards the center of the trough as much as possible without blocking any part of the opening will decrease the eddy current and the tendency for the canoe to slow down in that area.

A light application of paste wax to the sides of the curve sections and also to the nose cones of the canoes will eliminate jamming.

Don't forget, additional sections and canoes can be shipped from stock if you want to expand your VENTURE RIVER ride.

JLB/dg

This manual is for the VENTURE RIVER Amusement Ride made by
Venture Ride Mfg., Inc.

Your Serial Number is _____

Your ride was manufactured _____

10 YEAR OVERHAUL

All rides manufactured by VENTURE RIDE MANUFACTURING, INC. are designed to operate for 16,000 hours* or 10 years; whichever comes first, with proper maintenance. After which the ride must have a complete overhaul** including non-destructive testing of all critical components. This service must be performed in a fully qualified factory, in our factory, or under our direct supervision. The cost of this complete overhaul varies with the condition and type of ride. Often it will be approximately 1/2 the cost of a new ride. Failure to perform this overhaul can produce unexpected catastrophic failures.

* Hours are measured as time ride is open to the public

** Includes updating of all safety equipment, additions of safety improvements, replacement of modified or damaged structure, replacement of damaged electrical wiring and electrical components, replacement of worn or damaged passenger restraints and the additional repair or replacement of any part for the purpose of safety.