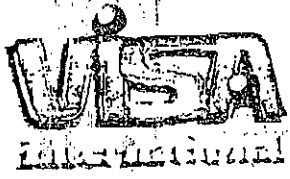


*CONVOY*



Issued By:  
Visa/SBF s.r.l.  
Via Dell' Apprendistato 2  
35044 Montagnana (Padova)  
ITALY  
011 39 0429 804622 Phone  
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Bulletin No: 02-0516  
Release Date: 05-16-02  
Effective Date: 05-16-02  
Supersedes: N/A  
Completion Date: Annually

PAGE 1 OF 2

# SERVICE BULLETIN

Ride Mfg.: SBF/Visa S.r.l. Affected Production Dates: All  
Ride Names: Convoy Race/Big Truck Affected Serial No's: All  
Model No's: Model BT 142, ROD 169

Abstract of Issue: Yearly Visual NDT Inspection of Rear Axle, Front Axle, and Spindles

Reason for Release: Structural Analysis indicated that the above components would not have Infinite Life.

Action To Be Taken: (Inspection, Modification, Replacement, NDT, Order Parts, Manual Revision, Procedural Change, etc.)  
Annual Visual NDT Inspection (Level 1)

Detail Of Issue: (Text/Drawing/Schematics)  
See Attached Detail Drawing of Mechanical Components  
Rear Axle (1 Each)  
Front Axle (1 Each)  
Front Spindles (2 Each)

- 1) Visually inspect all structural components for any damage or cracks.
- 2) Visually inspect all welds and attachments for any damage or cracks.
- 3) Visually inspect all fasteners for wear.

**REPORT ANY ANOMALIES TO RIDES-4-U AT 908-526-8009**



**STATEMENT OF "NDT" TESTING  
FOR CONVOYS TC-00019-IA**

**RE : CONVOY (TC-00019-IA)**

**TO : whom it may concern**

**FROM : SBF srl -TECHNICAL DEPARTMENT -**

That service bulletin 02-0516 does not apply to rides manufactured after May 2002. Per manual section 11.3 the operator is only required to do an NDT after a visual inspection warrants such action. After further inspection of the components, our engineers decided that the integrity of the parts was such that the level one inspection is not necessary unless it looks that corrosion may be possible.

February 27, 2006

TECHNICAL DEPARTMENT

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